



Casting Sealer M Product Data Sheet

Casting Sealer M is lead & chrome-free primer based on phenolated medium and corrosion resistant chemicals. It provides excellent corrosion resistance on cast iron & mild steel.

Product details

Color	Red/ Rusty (Red iron oxide based)
Viscosity	120 seconds \pm 10 seconds, Ford cup 4 at 30° C.
Specific gravity ASTM D792	1.3 gm/cc \pm 3% depending on pigmentation
Application	Brush or spray
Thinner/Reducer	XC-5
Dry time ASTM D1640	Dry to touch – less than 2 hours, Through dry – 12 hours
Theoretical Coverage	8-10 Sq.mts/Lt.
Salt Spray (ASTM B117)	>96 Hours, at 1 mil (25 microns) dry film thickness.
Application Viscosity	22-25 seconds, B4 at room temperature.
Recommended DFT	20-25 microns (~1 mil)
Flash Point	Over 30° C.
Standard packaging	20 Liters, Drum
Storage Stability	12 months at no more than 77 °F (25 °C). Avoid direct and extended exposure to heat and store it in a sealed container.

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